

# On Classical and Bayesian Order Restricted Inference for Multiple Exponential Step Stress Model

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# Paper

The talk is based on the following paper:

- D. Samanta, A. Ganguly, A. Gupta, and D. Kundu (2019), On Classical and Bayesian Order Restricted Inference for Multiple Exponential Step Stress Model, *Statistics*, 53:177–195.

# Main Sections

1 Step-stress Life Test

2 Models

3 Our Model

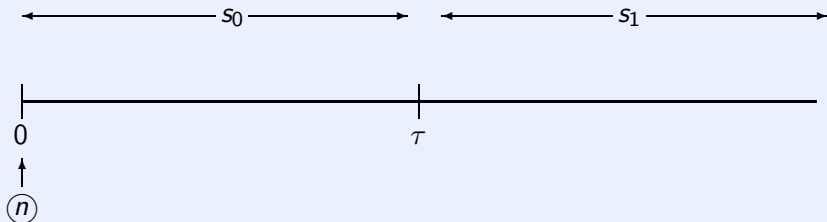
4 Likelihood Inference

# Accelerated Life Tests

- Useful experimental technique to obtain data on the lifetime distribution of highly reliable products.
- Put a sample of products on the test under one or more accelerated stresses to get early failures.
- Need to extrapolate to estimate the lifetime distribution under the normal condition.
- In practice, ALTs are performed in the presence of censoring.

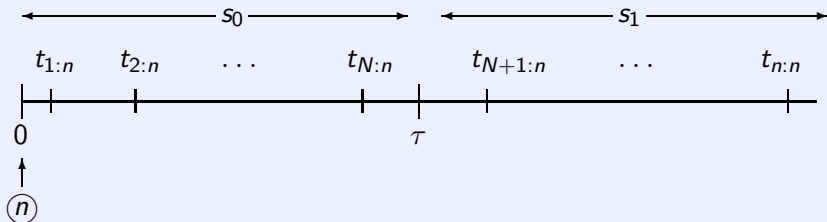
# Step-stress Life Tests

- A particular type of accelerated life test.
- Allows to change the stress levels during the life test.
- $n$  : Number of items put on the test.
- $s_0, s_1$  : Stress levels (Simple SSLT).
- $\tau$  : Stress changing time (Pre-fixed).



# Step-stress Life Tests

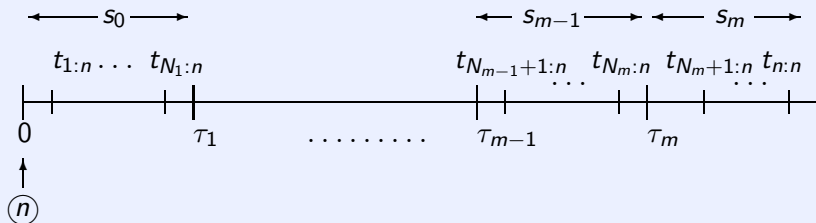
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# Step-stress Life Tests

- Generalization

- $n$  : No of items placed on the test.
- $s_0, s_2, s_3, \dots, s_m$  : Stress levels.
- $\tau_1 < \tau_2 < \dots < \tau_m$  : Stress changing times (Pre-fixed).



# Models

- $F_i(\cdot)$  : CDF of lifetime of an item under the stress level  $s_i$ ,  $i = 0, 1, 2, \dots, m$ .
- $F(\cdot)$  is the CDF of lifetime of an item under the step-stress pattern.
- Model needed to relate  $F(\cdot)$  to  $F_i(\cdot)$ ,  $i = 0, 1, 2, \dots, m$ .
- Popular models
  - Tampered random variable model.
  - Tampered failure rate model.
  - Khamis-Higgins model.
  - Cumulative exposure model.

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  - Khamis-Higgins model.
  - **Cumulative exposure model.**

# CEM

- Possibly the most popular model.
- First proposed by Seydyakin (1966)<sup>1</sup> and later studied by Nelson (1980)<sup>2</sup>.
- $F_i(\cdot)$  is the CDF of lifetime of an item under the stress level  $s_i$ ,  $i = 1, 2, \dots, m + 1$ .
- $F(\cdot)$  is the CDF of lifetime of an item under the step-stress pattern.

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<sup>1</sup>Seydyakin, N. M. (1966) On one physical principle in reliability theory, *Technical Cybernetics*, 3:80-87.

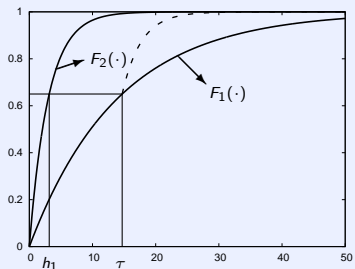
<sup>2</sup>Nelson (1980) Accelerated life testing: step-stress models and data analysis, *IEEE Transactions on Reliability*, 141:288-2838.

# CEM

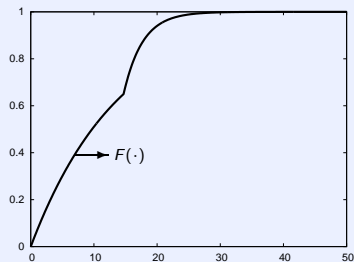
The CEM assumptions:

- If the stress level is fixed, the survivors will fail according to the distribution function of that stress level but starting at previous accumulated fraction failed.

## CEM



(a) CDF under different stress level



(b) CDF under CEM

**Figure:** Example of CEM

Here  $F_1(\cdot)$  and  $F_2(\cdot)$  are CDF of  $Exp(14)$  and  $Exp(1)$  respectively.

# CEM

Under the assumptions of CEM the CDF of the lifetime is given by

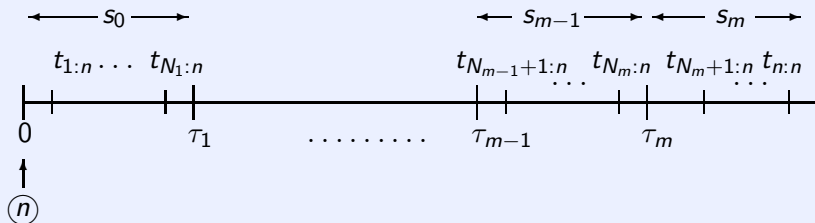
$$F(t) = F_i(t - \tau_{i-1} + h_{i-1}) \quad \text{if } \tau_{i-1} \leq t < \tau_i, \quad i = 1, 2, \dots, m + 1,$$

where  $\tau_0 = 0$ ,  $\tau_{m+1} = \infty$ ,  $h_0 = 0$  and  $h_i$ ,  $i = 1, 2, \dots, m$ , is the solution of

$$F_{i+1}(h_i) = F_i(\tau_i - \tau_{i-1} + h_{i-1}).$$

# Our Model: Form of Data

- Multiple step-stress life test.
- $s_0, s_1, \dots, s_m$ : Stress levels.
- $n$ : Number of items placed in the test.
- $\tau_i$ : Time to change stress level from  $s_{i-1}$  to  $s_i$ .
- $n_j$ : Number of failure at the stress level  $s_{i-1}$ .
- $N_i = \sum_{j=1}^i n_j$ .



# Our Model: Distributions

- The lifetime follows an exponential distribution with mean  $\theta_i$  under stress level  $s_{i-1}$ .
- Cumulative exposure model.
- Order restriction:  $\theta_1 \geq \dots \geq \theta_{m+1} > 0$ .
- Balakrishnan et. al. (2009)<sup>3</sup>: Using isotonic regression.

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<sup>3</sup>Balakrishnan, N., Beutner, E., and Kateri, M. (2009) Order restricted inference for exponential step-stress models, *IEEE Transactions on Reliability*, 58:132-142

# Our Model: Reparametrization

- $\theta_2 = \beta_1\theta_1$ , where  $0 < \beta_1 \leq 1$
- $\theta_3 = \beta_2\theta_2 = \beta_2\beta_1\theta_1$ , where  $0 < \beta_1, \beta_2 \leq 1$ .
- In general  $\theta_i = \theta_1 \prod_{j=1}^{i-1} \beta_j$ , where  $0 < \beta_1, \dots, \beta_m \leq 1$ .
- $\{\theta_1, \dots, \theta_{m+1}\} \xleftrightarrow{\text{one-to-one}} \{\theta_1, \beta_1, \dots, \beta_m\}$ .

# Likelihood Function

- Likelihood function

$$L(\theta_1, \beta_1, \dots, \beta_m; \text{Data}) \propto \frac{e^{-A(\beta_1, \dots, \beta_m)/\theta_1}}{\theta_1^n \beta_1^{\bar{n}_2} \beta_2^{\bar{n}_3} \dots \beta_m^{\bar{n}_{m+1}}}.$$

- $A(\beta_1, \dots, \beta_m) = D_1 + \sum_{i=2}^{m+1} \frac{D_i}{\prod_{j=1}^{i-1} \beta_j}$ .
- For  $k = 1, 2, \dots, m + 1$ ,

$$D_k = \sum_{i=n-\bar{n}_k+1}^{n-\bar{n}_{k+1}} (t_{i:n} - \tau_{k-1}) + \bar{n}_{k+1}(\tau_k - \tau_{k-1})$$

with  $\tau_0 = 0$  and  $\tau_{m+1} = \infty$ .

- $\bar{n}_k = \sum_{i=k}^{m+1} n_i$ ,  $k = 1, 2, \dots, m + 1$ .  $\bar{n}_{m+2} = 0$ .

# Maximum Likelihood Estimator

- Maximizing the log-likelihood function over the region  $S = (0, \infty) \times (0, 1]^m$ .

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- Maximizing the log-likelihood function over the region  $S = (0, \infty) \times (0, 1]^m$ .
- The following algorithm can be used to find the MLEs.

# Algorithm

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- 1: Find the estimates  $\hat{\theta}_1^*, \hat{\beta}_1^*, \dots, \hat{\beta}_m^*$  which maximizes log-likelihood function over  $(0, \infty)^{m+1}$ .
  - 2: **if**  $\hat{\beta}_i^* \leq 1$  for all  $i = 1, 2, \dots, m$  **then**
  - 3:      $\hat{\theta}_{1, \text{MLE}} = \hat{\theta}_1^*$  and  $\hat{\beta}_{i, \text{MLE}} = \hat{\beta}_i^*$  for all  $i$
  - 4: **else**
  - 5:     **while**  $\hat{\beta}_i^* > 1$  for at least one  $i$  **do**
  - 6:         replace  $\beta_i$  by 1 in the log-likelihood function for those  $i$  for which  $\hat{\beta}_i^* > 1$
  - 7:         maximize the profile likelihood with respect to the remaining parameters
  - 8:     **end while**
  - 9:      $\hat{\theta}_{1, \text{MLE}} = \hat{\theta}_1^*$  and  $\hat{\beta}_{i, \text{MLE}} = \hat{\beta}_i^*$  for all  $i$
  - 10: **end if**
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- One can construct asymptotic or bootstrap confidence intervals of the parameters.
- Bayesian inference can be performed on the model parameters using a algorithm based on importance sampling.

Question?